

# PREMIUM BATCH MIX ASPHALT PLANTS



- WIDE RANGE TO MEET EVERY ROAD CONTRACTOR'S NEEDS
- MODELS FROM 50 TPH TO 500 TPH PRODUCTION CAPACITY
- STATIONARY, SKID MOUNTED & MOBILE VERSIONS
- OVER 1,000 ALMIX PLANT INSTALLATIONS WORLDWIDE

### SUPERIOR QUALITY



#### THE COMPANY

**ALMIX ASIA**, an affiliate of **ALMIX USA**, a well-known name in the Asphalt Industry, designs and manufactures a complete line of Asphalt Plant Equipment. The ALmix brand has established itself as a reliable producer of The Highest Quality Asphalt Plants and has in excess of 1,000 installations in over 60 countries. ALmix has its manufacturing facilities located in both United States and Malaysia.

**ALMIX ASIA** offers a wide range of batch mix and drum mix asphalt plant models to meet every road contractor's requirement in mobile, skid mounted & stationary type plants.

When considering a new Asphalt Plant facility, every client has certain requirements that need to be met. Here are some good reasons why one would consider an ALmix Asphalt Plant....



#### **BUILT FOR MAXIMUM PERFORMANCE**

- ALmix offers Asphalt Plants with advanced technology that work year after year producing quality mix.
- ALmix has perfected its designs and plant technologies over a period of 5 decades.
- ALmix provides the same proven American technology for each and every customer.
- ALmix plants are manufactured with superior materials and built for years of high production and operational life in the harshest environment.

#### HIGH PERFORMANCE



#### THE BENEFITS OF ALMIX ASPHALT PLANTS

ALMIX is a leading manufacturer of premium quality asphalt plants with proven backup services.

With its innovative technology, ALmix is dedicated to producing high quality Asphalt Plants, serving the industry worldwide.

ALmix supplies the asphalt industry with a complete range of asphalt plants and auxiliary equipment to allow an individual contractor to customize his plant to meet his particular needs.

ALmix stationary asphalt plants have gained wide recognition for achieving high production rates while maintaining the strictest standards of mix quality. High production stationary asphalt plants combined with bulk storage facilities in a fixed location empowers the contractor to produce different types of asphalt mixes to store in multiple silos.

ALmix Travel Pack asphalt plants are our fastest selling mobile plants in the market. They have become the first choice among contractors who are looking for a high performance plant with the ability to move and be set-up fast for many years of operation. Because the ALmix Travel Pack is designed with the option to use RAP these portable plants fill a significant niche in the asphalt industry.

### TRAVEL PACK MOBILE ASPHALT PLANTS



# Wide Range To Meet Every Customer's Need

ALmix's Travel Pack range of fully mobile Asphalt Mixing Plants feature a production capacity ranging from 25 to 250 TPH. It is ideal for job sites requiring 2,000 to 200,000 tons of hot mix. The Travel Pack comprises of essential equipment that may be configured into Mobile Batch Mix Plants or Mobile Continuous Mix Plants as per the individual contractor's requirements.







### TRAVEL PACK MOBILE ASPHALT PLANTS





#### High Mobility & Fast Set Up

The Travel Pack can be towed in and set up within a few days, thus providing flexibility to move between sites. All the units have been made 'container-friendly' to reduce shipping cost. Assuming adequate grade conditions prevail, no concrete foundation is required to set up the plant. The Travel Pack uses the 'Plug & Play' concept for each module to facilitate quick and easy set-up anywhere and anytime when it is needed.







TRAVEL PACK SERIES - MOBILE BATCH MIX PLANT								
Model	TP750	TP1000	TP1500	TP2000	TP2500	TP3000		
Capacity TPH	50-70	60-100	80-120	120-160	140-180	180-220		
Mixing TPH at ~55 Sec	<b>60</b> (45sec)	<b>80</b> (45sec)	100	130	160	200		
Drying TPH at 5% H₂O	60	80	100	130	160	200		

#### BATCH MIX ASPHALT PLANTS



ALB TRANSPORTABLE SERIES - STATIONARY / SKID MOUNTED								
Model	ALB750	ALB1000	ALB1500	ALB2000	ALB2500	ALB3000		
Plant Capacity TPH	50-70	60-100	100-140	140-180	180-220	220-260		
Mixing TPH at 45 Sec	60	80	120	160	200	240		
Drying TPH 5% H₂O	60	80	120	160	200	240		

#### **ALMIX ALB & ALBH SERIES**

Batch mix asphalt plants are well engineered to meet customer needs for high consistency mix quality & long term production requirements. They are readily containerized and easily transportable. Our ALB Series offers the very latest batch mix plant features. They are well built and highly dependable. The ALBH Series includes many advanced features exclusively offered for high volume producers.

**Cold Feed System** Built Tough to withstand the constant abrasion of aggregates and occasional front-end loader contact. Each system includes a Quick release gate and a "No Flow" warning to the operator. All belt feeders are powered by direct coupled gear motors driven by flux vector drives to provide 100% torque at all speed.

**Drying System** Consisting of a counter-flow dryer with four-trunnion friction drive. One piece forged steel tires with case harden trunnions are provided. Herringbone veiling flights enable a highly efficient drying process. Efficient ALmix fully modulating burner with mechanical atomization provides complete combustion with excellent fuel economy and good turn down ratio.

**Screening-Weighing System** Consisting of an effective inclined vibrating screen for higher aggregate grading accuracy and adjustable vibrators mounted outside hot and dusty enclosure for long life and easy maintenance. A High Resolution Digital weighing system with fast response for fast and accurate weighing of asphalt, aggregates and filler.

#### BATCH MIX ASPHALT PLANTS





**High Speed Mixer** Synchronizing gearboxes eliminate wear and tear of conventional timing gears. 50% live zone rating achieves homogenous mix in shorter mixing cycle time. Reversible paddle tips increase life of wear parts.

**Dust Collection System** Uses bag filters with built-in pre-separator and reverse air cleaning mechanism for longer filter bag life while meeting stringent pollution control requirements.

Advanced Control System with userfriendly computerized controls running on Windows platform for easy support. Manual override & remote support via modem/internet are provided.

DRATCH PLANTS (HYBRID) The best of both worlds. A perfectly synchronized masterpiece is the only way to describe the 'Dratch' plant. The ALmix Dratch Plant is a counterflow dryer with both a batch tower and a mixing drum with hot mix silos. When you have the ability to take care of both your large single mix projects and the everyday walk-in customers, you are in complete control of both your profits and your market. There is no limit to what you can do with the ALmix Dratch Plant.

ALBH HIGH CAPACITY SERIES - STATIONARY							
Model	ALBH4000	ALBH5000	ALBH6000				
Plant Capacity TPH	260-320	320-400	400-480				
Mixing TPH	300	360	430				
Drying TPH at 5% H₂O	300	360	430				





#### **COLD FEED BINS**







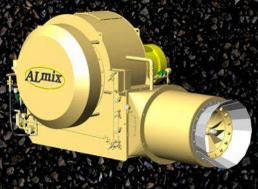
- Mobile and Stationary Types
- 3 to 6 Cold Feed Bins Available
- 9, 12, 20, 30, 50 Ton Capacity
- Large Bins with Bin Extensions
- Heavy Duty Steel Foundations
- Built-in Steel Ramp for Mobile Types
- All Welded Heavy Construction
- Steep Sidewalls Prevent Bridging
- Tapered Self-Relieving Opening
- Adjustable Radial Gates
- Direct Shaft Mounted Drives
- Variable Speed Inverter Controls
- Bin Vibrator on Sand Bins as Standard
- Large Capacity Collecting Conveyor
- All Units are Pre-Wired at Factory

### **MULTI-FUEL BURNERS**



- Compact Mono Frame Design
- Open Air, Total Air & Long Nose Burners Available
- 12 to 150 MBtu/hr Capacity
- High Turn Down Ratio
- Swirl Air Design Ensures Maximum Flame Stability
- Fuel Efficiency & Low Emission
- Multi-Fuel Capability
- Honeywell Flame Safety
- Fuel Trains Meet Regulations
- Easy to Maintain









## **POLLUTION CONTROL SYSTEMS**











- Meets Emission Norms
- Highly Efficient Exhaust Fan
- Negative Air Pressure Indication
- Dust Collection & Transfer System
- High Temp. Safety Cut Off Protection
- Air Damper Control with Feedback
- Bag Filter
- Nomex/ Aramid Filter Bags
- Durable Aluminum Cages
- Reverse Air Cleaning
- Inlet/Outlet Temp. Indication
- Diff. Pressure Indication
- Wet Scrubber
  - Easy to Operate & Maintain
  - Economical to Setup
  - Clog Free Spray Nozzles

#### **ASPHALT TANKS**



#### MINERAL FILLER SILOS





- Mobile, Self-erecting and Stationary Filler Silos as Options
- Silos are Offered in 30, 40, 60 or 80 m3 Capacity as Standard
- Larger Silos are Available Upon Request
- Uses Reverse Metering Weigh Pod for Accurate Filler Dosing.
- Accurate Weighted Automatic Dosing According to Process TPH
- Inverter Driven Air-Lock Vane Valves for Consistent Feeding
- Pneumatic Flow-Aid as Standard Accessories



#### PLANT CONTROLS



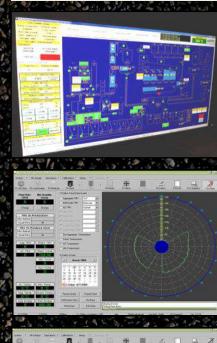
#### TOTAL PLANT CONTROL SYSTEM

The ALmix Total Plant Control System automates the blending process of the asphalt mixture. It automatically batches and blends aggregates, liquid asphalt, mineral filler and RAP accurately throughout the full range of production. The Controls are operator friendly and yet extremely reliable and highly accurate. Batching and blending controls run on the latest user -friendly Microsoft Windows operating system. It has superior program logics that optimize the plant's production, provides precise process control and consistent product quality.

Liquid Asphalt is the most expensive raw material in the asphaltic mix. Every asphalt producer wants to avoid any wastage of liquid asphalt. The ALmix continuous mixing process control uses Mass Flow Meter technology to accurately meter the exact quantity of liquid asphalt that is needed in the asphaltic mixture. The ALmix Total Plant Control System adds liquid asphalt according to the real time weight of aggregates measured on the Virgin and Rap belt scales.

# BLENDING & BATCHING CONTROLS

- Blend Aggregates, Liquid Asphalt, RAP, Mineral Fillers and Additives
- Store Unlimited Number of Mix Designs
- Computerized Cold Feed Blending Controls
- Graphical User Interface Provides for Intuitive Plant Control
- Printing Facility for Daily Reports and tickets.
- Remote Support via Internet
- Optional Total Plant Controls







### **AUXILIARY EQUIPMENT**

#### **ASPHALT DRUM MELTER**

- Mobile and Stationary Drum Melter
- 4 TPH Drum Melting Capacity
- 16 Drums Loading in Two Compartments
- 5 Ton Holding Tank Capacity
- Twin Oil Burners
- Asphalt Transfer Pump with Strainer
- · Optional Hoisting Frame





#### **RAP USAGE SYSTEM**

- Mobile and Stationary RAP Equipment
- 20 & 30 Ton RAP Bin Feeder unit with Grizzly
- 1 to 3 RAP Bins
- Inverter Driven Variable Speed Feeder Drive
- Accurate RAP Belt Scale
- Vibrator on RAP Bin
- Recycle Collar on Drum Mixers
- · RAP Breaker as Option

#### HOT RECYCLING SYSTEM

Hot recycling dryer for mix producers using 50% Rap or greater

- Drying capacity of 90 TPH, 120 TPH & 150 TPH
- Burner flame shape and length are matched to dryer without overheating of RAP
- Long and large volume drum design to allow gradual heating by hot gases
- Well insulated buffer silo and RAP scale with steep cones



#### AUXILIARY EQUIPMENT



#### PMB BLENDING SYSTEM

- Stationary with Skid Frame
- 2 Models 10–15 TPH & 20-25 TPH Capacity
- Single-Pass Milling Process
- Reputable German 3-Stage PMB Mill
- PMB Holding Tanks and Hot Oil Heater as Options
- Computer Controls with Touch Screen Interface

#### THERMAL OIL HEATER

- 5 Models 1, 1.5, 2, 3, 4 MBtu/Hr Heating Capacity
- Built-in Expansion Tank
- · Light Oil Burner as Standard
- · Optional Gas & Heavy Oil Burners
- Heli-Coil Pipe Heater Design Ensures Long Oil Service Life
- Reliable German Pump for Hot Oil Circulation
- Automatic Temperature Control with High Temp Safety Lockout





#### **CONTROL HOUSE**

- Mobile and Stationary Control Houses
- Split Unit Air Conditioner
- Slanted Windows for Clear View
- Tinted Glass & Venetian Blinds
- Walls and Ceiling are Insulated
- Vinyl Flooring
- Fluorescent and Night Lightings
- Mobile Control House with Quick Connectors



## OUR PRODUCTS

**Batch Mix Asphalt Plants** - 50 to 500 TPH The state of the s Uni Flow & Duo Drum Asphalt Plants - 100 to 500 TPH Parallel Flow Drum Mix Asphalt Plants - 30 to 500 TPH The state of the s TO THE PARTY OF TH Travel Pack Mobile Asphalt Plants - 50 to 220 TPH Hot Recycling Asphalt Plants - 90 to 150 TPH The state of the s Soil Stabilization Plants - 150 to 500 TPH S. M. W. W. W. W. W. W. W. Polymer Modified Bitumen Plants - 15 to 50 TPH 6. Cold Feed Bins - 10 to 80 Ton **Dust Collection Systems** - Dry / Wet / Bag Filter The state of the s 2 · 12 · 15 · 2 · 15 · 15 Hot Mix Storage Silos - 30 to 200 Ton 11890 Asphalt Storage Tanks - 20 to 80 m<sup>3</sup> - 20 to 100 m<sup>3</sup> Filler Silos **Burner Systems** - 12 to 150 MBtu/Hr Thermal Oil Heaters - 0.5 to 4.0 MBtu/Hr

### Almix Asia / Asphalt Equipment Pte Ltd

Computerized Plant Control & Monitoring Systems

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